



## Ceramic Frit Comments

### CERAMIC FRIT SPANDREL:

**Minimum Size:** 12" x 24"

**Colors:** Wide Range of Standard and Custom Colors available. Call for information.

1. Releases of standard color ceramic frit under 1000 sq. ft. will be assessed \$125 set-up charge.
2. All of Arch's spandrel glass is designed to be glazed against a uniform, opaque background and is not recommended for use in transoms, partitions or other areas where a dark background is not available.
3. All glass substrates for spandrel must be heat-treated. Spandrel is heat strengthened or tempered on request of customer.
4. Arch Aluminum & Glass reserves the right to change substrate glass suppliers.
5. Inspection guidelines/quality per ASTM C 1048. Color and reflectance may vary slightly when viewed against a uniform, opaque background and is considered acceptable. Pinholes and scratches viewed in reflectance are considered acceptable if they are not obvious. If double coating is required for any reason, additional charges will apply and customer must specify on quote request and subsequent order.

### *Custom Color Ceramic Frit*

Customer will supply 2" x 2" color sample on glass or metal. Upon receipt, customer will be charged \$125.00 per color to obtain paint. After paint is received, a limited amount of 12" x 12" samples will be produced.

The color is subject to factory and customer approval.

Full size mock-ups are required. Pricing is at the low volume square foot price plus \$500.00 set-up charge.

All custom projects must be approved by the architect or building owner after viewing full size mock-up. A letter of approval must be received before any custom color spandrel order is processed.

### *White and Pastel Colored Ceramic Frit*

Variations in perceived color may occur with any ceramic frit color. Those variations will be more apparent with white or light colors than darker colors because of unavoidable light transmission. Furthermore, due to inherent variations in ceramic frit thickness, light colors are more readily influenced by the colors of materials installed behind the glass. If, for instance, a white ceramic frit is specified, the area behind the glass should be a uniform light color versus a dark uniform color.

White and pastel colored ceramic frit may require a double pass with additional charges and must be approved by the architect or building owner after viewing a full size mock up. It is important that this mock-up include materials representative of those that will actually be installed behind the spandrel panel.

While Arch Aluminum & Glass will take every precaution to control color uniformity, Arch Aluminum & Glass takes no responsibility for variations in color thickness, which are within our quality standards.